



GOLD STRAIGHT/NEAT CUT OIL

GOLD STRAIGHT/NEATCUT oils are intended for lubrication and cooling of metal surface during metal cutting operations. "Neat" cutting oils are different from "soluble cutting oils" in that the former is immiscible with water. Cutting Oils containing 'free' sulfur would not be suitable for non-ferrous metals in view of the staining of the later.

Cutting oils intended for non-ferrous metals are mineral oils with or without added fatty oil and the fatty oil may also be sulphurised in order to provide extreme pressure. Properties but does not contain any free sulfur.

PROPERTIES:-

- Excellent corrosion protection for steel and non ferrous metals
- Protect the equipment reliably and efficiently.
- Good compatibility with sealing materials

GOLD STRAIGHT/NEAT CUT			
	<i>Test Properties</i>	<i>Test Method</i>	<i>Gold Neat cut A</i>
Specification Properties & Characteristics	Appearance	Visual	Bright & Clear
	Colour, Max	ASTM D 1500	2.5
	Viscosity, Kinematic at 40°C, cSt	ASTM D 445	18 - 22
	Flash Point, COC, °C, Min	ASTM D 92	150
	SAP Value, mgKOH/g, Min	Internal	6.0
	Inactive Sulphur	Internal	Present
	Chlorine	Internal	Present
	Performance level met	IS3065, TYPE2/Gr2	Should Passes

Packaging Options: GOLD STRAIGHT/NEAT CUT A is offered in 26, 50 & 210 Liter.

Health & Safety: See corresponding product MSDS

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