

GOLD PRODUCT LINES

Manufacturer of

Automotive & Industrial Lubricants, Metal Working Fluids, Grease, Rubber Process Oils, White Oils, Transformer Oils, Textile Lubricants, Synthetic Lubricants and Light Liquid Paraffin



GOLD RUBBER PROCESS OILS

Customized solution for Rubber Processing Industries



GOLD AROMÁTICO is based on aromatic rubber processing base stock chemistry with superior solvency. Solvency power of aromatic chemistry makes it compatible with a wide range of rubber polymers

GOLD PARRAFÍNICO is based on Paraffinic base stock chemistry specially designed to meet processing of EPDM and Butyl rubbers where superior oxidation stability and aging are critical for end use. This oil finds extensive use in EPDM profile for automotive applications.

GOLD NAPTHÉNICO is Naphthenic Rubber Process Oil specially formulated with Naphthenic base stock rich in cycloalkane chemistry. This is suitable for Moulded articles, Slippers, LPG tubes, Floorings.

| Chemistry | Aromatic | | Parrafinic | | | | Napthanic | |
|------------------------------------|---|--------------------|--|------------------------|-----------------------|-----------------------|---|------------------------|
| Test Properties | GOLD AROMÁTICO 750 | GOLD AROMÁTICO 800 | GOLD PARRAFÍNICO 250 | GOLD PARRAFÍNICO 250 D | GOLD PARRAFÍNICO 1450 | GOLD PARRAFÍNICO 2400 | GOLD Napthénico 550 | GOLD Napthénico 600 |
| Appearance | Opaque | Opaque | Bright & Clear | Bright & Clear | Bright & Clear | Bright & Clear | Bright & Clear | Bright & Clear |
| Colour | Brown | Dark | 3.0 Max | 6.0 Max | 5.5 Max | 5.5 Max | 3.0 Max | 1.0 Max |
| Density @ 29.5, °C, g/ml | 0.990 Min | 0.990 Min | 0.820 Min | 0.830 Min | 0.880 Min | 0.890 Min | 0.830 Min | |
| Viscosity, Kinematic 40 @°C, cSt | | | 27-40 | 30 - 45 | 240 - 260 | 435 - 515 | 18 - 30 | 15 - 25 |
| Viscosity, Kinematic 100 at°C, cSt | 20 - 35 | 35 - 45 | | | - | | - | |
| Pour Point, °C | +21 Max | + 27 Max | -3 Max | -3 Max | -3 Max | -3 Max | 0 Max | -15 Max |
| Flash Point, COC, °C | 200 Min | 200 Min | 190 Min | 190 Min | 250 Min | 260 Min | 170 Min | 150 Min |
| Aniline Point, °C | 55 Max | 55 Max | 90 - 110 | 90 - 110 | 110 - 120 | 112 - 128 | 70 - 85 | 70 - 80 |
| Carbon Analysis , Typical | | | | | | | | |
| Са | 42 | 50 | 9 | 12 | 9 | 10 | 10 | 10 |
| Cn | 26 | 24 | 26 | 26 | 28 | 25 | 49 | 55 |
| Ср | 32 | 26 | 65 | 62 | 63 | 65 | 41 | 35 |
| | | | | | | | | |
| Properties | Rich in aromatic hydrocarbon content carefully selected for rubber process applications High degree of solvency makes it compatible with wide range of rubber polymers Improves Viscoelastic Behavior and Mechanical Properties of Styrene butadiene rubber | | Paraffinic chemistry leading to superior oxidation stability and ageing resistance Lighter color and higher flash point of product makes it suitable for processing lighter color rubber component | | | | 1. Higher solvency of this Naphthenic oil as compared to paraffinic oils widens versatility of application. 2. Good oxidation stability and ageing resistance | |
| Compatibility | NR, SBR, PBR, AND RECLAIM RUBBER | | EPDM, BUTLY AND RECLAIM RUBBER | | | | NR, SBR, PBR, EPDM, BUTYL RUBBER | |
| Application | Tyres, Calendared products, Rubber mats, Rubber Flooring, Rubber sheets, Moulded and Extruded Products. | | EPDM Profiles, Conveyor belting, Butyl Tubes & Hoses, Gaskets | | | | Extruded and Moulded Profiles, Slippers, Micro Cellular Sheets, LPG Tubing Shoe, Soles, Hoses, Floorings, Butyl tubes | |